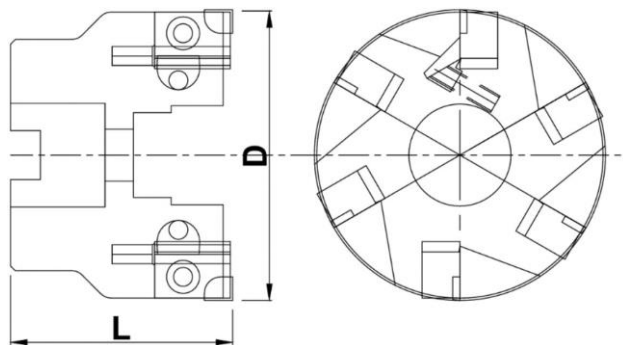


9.d. PCD Brazed Face Milling Cutter

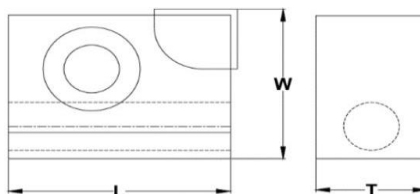


PCD Brazed Face Milling Cutter (mm)

Designation	Length (L)	Diameter (D)	Z	Cartridge Type
SP-PCD-FMC-40-63	40	60	6	SP-PCD-FMCC-16-10-8
SP-PCD-FMC-50-80	50	80	7	SP-PCD-FMCC-16-10-8
SP-PCD-FMC-50-100	50	100	9	SP-PCD-FMCC-18-12-10
SP-PCD-FMC-50-125	63	125	11	SP-PCD-FMCC-18-12-10
SP-PCD-FMC-63-160	63	160	13	SP-PCD-FMCC-18-12-10
SP-PCD-FMC-63-200	63	200	15	SP-PCD-FMCC-20-14-12
SP-PCD-FMC-63-250	63	250	19	SP-PCD-FMCC-20-14-12
SP-PCD-FMC-63-315	63	315	21	SP-PCD-FMCC-20-14-12

• Customized size can be done as per the customer requirement. • Holder Can be BT/HSK/SK

Cartridge Details



PCD Brazed Face Milling Cutter Cartridge (mm)

Designation	Length (L)	Width (W)	Thickness (T)
SP-PCD-FMCC-16-10-8	16	10	8
SP-PCD-FMCC-18-12-10	18	12	10
SP-PCD-FMCC-20-14-12	20	14	12

• Customized size can be done as per the customer requirement.

TOOL ORDERING INSTRUCTIONS

SP - PCD - FMC - 50 - 80

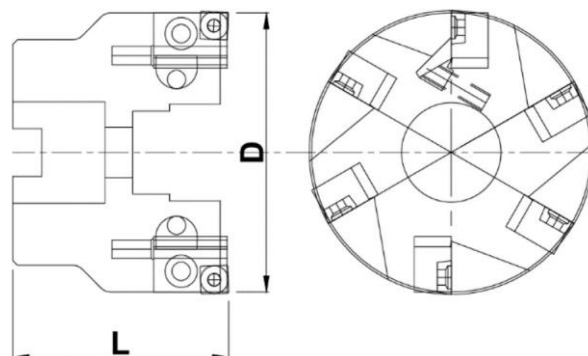
SP → Spectra Tools
PCD → Brazing Material
FMC → Face milling Cutter
50 → Length (L)
80 → Diameter (D)

CARTRIDGE ORDERING INSTRUCTIONS

SP - PCD - FMCC - 16 - 10 - 8

SP → Spectra Tool
PCD → Brazing Material
FMCC → Face Milling Cutter Cartridge
16 → Length (L)
10 → Width (W)
8 → Thickness (T)

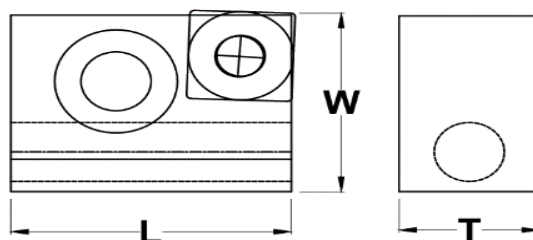
9.e. Insert Type Face Milling Cutters



Insert Type Face Milling Cutters (mm)			
Designation	Length (L)	Diameter (D)	Cartridge Type
SP-IT-FMC-40-63	40	63	SP-IT-FMCC-16-10-8
SP-IT-FMC-50-80	50	80	SP-IT-FMCC-16-10-8
SP-IT-FMC-50-100	50	100	SP-IT-FMCC-18-12-10
SP-IT-FMC-50-125	63	125	SP-IT-FMCC-18-12-10
SP-IT-FMC-63-160	63	160	SP-IT-FMCC-18-12-10
SP-IT-FMC-63-200	63	200	SP-IT-FMCC-20-14-12
SP-IT-FMC-63-250	63	250	SP-IT-FMCC-20-14-12
SP-IT-FMC-63-315	63	315	SP-IT-FMCC-20-14-12

• Customized size can be done as per the customer requirement. • Holder Can be BT/HSK/SK

Cartridge Details



Insert Type Face Milling Cutters Cartridge (mm)			
Designation	Length (L)	Width (W)	Thickness (T)
SP-IT-FMCC-16-10-8	16	10	8
SP-IT-FMCC-18-12-10	18	12	10
SP-IT-FMCC-20-14-12	20	14	12

• Customized size can be done as per the customer requirement.

TOOL ORDERING INSTRUCTIONS

SP - IT - FMC - 50 - 80
 Spectra Tools Insert Type Face milling Cutter Length (L) Diameter (D)

CARTRIDGE ORDERING INSTRUCTIONS

SP - IT - FMCC - 16 - 10 - 8
 Spectra Tool Brazing Material Length (L) Width (W) Thickness (T)
 Face Milling Cutter Cartridge